Ultra precision Switch for CNC machine tools and robots(Results 1 of 4)

Tool setters for CNC machining centers



Specially designed for machining centers

- Improvement of machine operating rate by a tool setter
 - Prevention of failuers

T series

Overview



METROL Tool Setters is direct acting type. Specially designed

for CNC machining centers.

Used for length detection of tools such as drills, endmills, and cutters by mounted on machining centers, drilling machines, milling machines, and boring machines.

Benefits



Useful tips

1) Improve productivity by enhancing net working rate of machine tools.

Detect accidental tool breakage in machining process, and stop the machine. Improve productivity and net working rate by avoiding machining problems in nightlong unmanned operation.

2) Prevent defective products.

Compensation value automatically to CNC by contacting the tool in sigle operation.

3) Hold up high machining accuracy.

Detect tool wear while accomodating the thermal expansion of the machine for the compensation. Improve by far dynamic position accuracy, and keep high operating accuracy.

Specification

Repeatability 0.001mm

Operating speed 100~200mm/min

Pretravel 0.5mm

Parallelism of contact 0.005 / 20 mm

Stroke 1.5~5mm

Contact life time 3 million

Contact rating DC24V 20mA(MAX)

Protective structure IP67

Products



<u>Picture</u>

