

**B 929 L S**

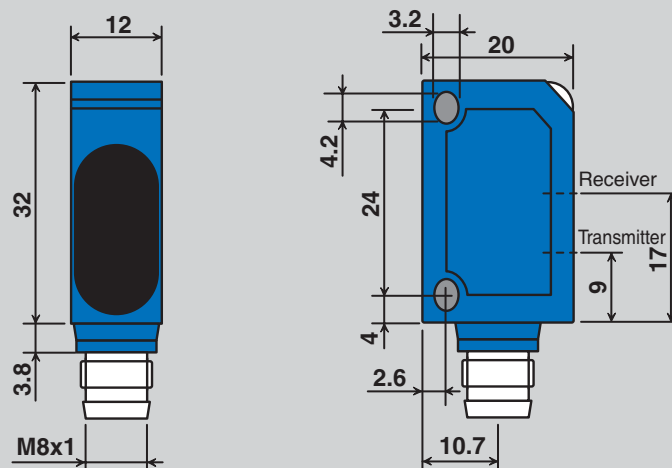
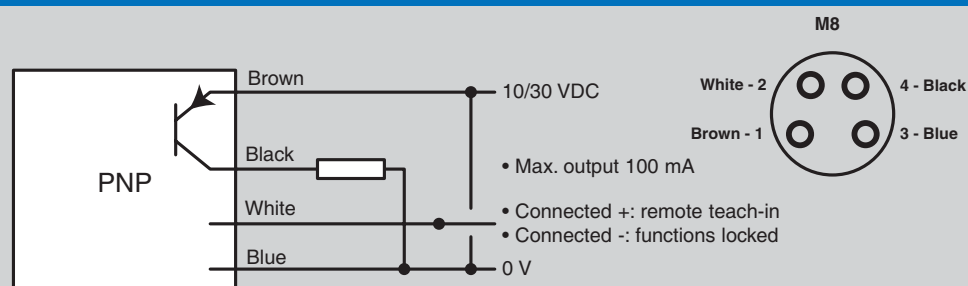
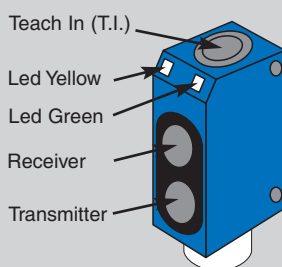

- Sensing distance on reflector: 0.1 to 1 M
- Supply: 10 to 30 VDC
- Output: PNP
- Teach-in


**Description:**

- Miniaturised
- Integrated amplifier
- Detection indication by LED
- Red pulsed visible light
- Laser class 2
- Direct / inverse output
- Remote teach-in
- Functions lock
- Dirty indicator
- ABS housing
- M8 connector

**Applications:**

- Small pieces control on manufacturing machines
- Sensors positioning where space is limited

**Dimensions**

**Wiring Connections**

**Visualisation and Adjustment**

**Teach-in:** (Both yellow and green LEDs are ON)

- 1: When set face to the object, hit 3 s T.I.: both LEDs flash
- 2: Take off the object (to teach the background), hit 1 s T.I.: the green LED flashes then remains ON (teach-in over)

**Lo/Do**

- 1: During 13 s, hit T.I.: the 2 leds flash alternatively (as soon as T.I. is freed, the green led stays ON)
  - 2: Each hit on T.I. modifies the output state: (Lo, Do, Lo, Do...).
- (If there is no hit during 10 s on T.I., the present state is memorised, the green led turns OFF)

Yellow led: (detection led) output state

Green led: supply ON or dirtiness detection (if led OFF)

Remark: the LED turns OFF only if the object is detected, as well as in direct or inverse mode.

**Technical Information**

<b>Supply</b>	voltage	10 / 30 VDC ripple < 10% within specified limits
	consumption	25 mA
<b>Response time</b>	switching frequency	1000 Hz
<b>Output</b>	max. nominal current	100 mA
	residual voltage	2.4 V
<b>Emission</b>	Red laser LED pulsed (class 2)	T pulse = 3 $\mu$ s, impulse frequency = 5 KhZ wave length = 655 nm
	minimum spot	< 0.7 mm
<b>Temperature</b>	operating	- 20° to 60° C
	storage	- 20° to 80° C
<b>External light immunity</b>		5 000 Lux
<b>Protections</b>	supply	inverse polarity protection
	output	permanent short-circuit or over-load
	degree	IP 67



**Visible laser radiation: do not look at the beam. Class 2 laser appliance.**

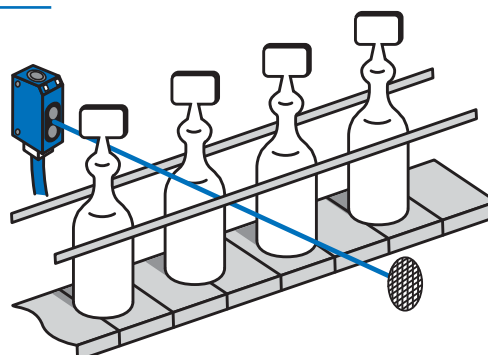
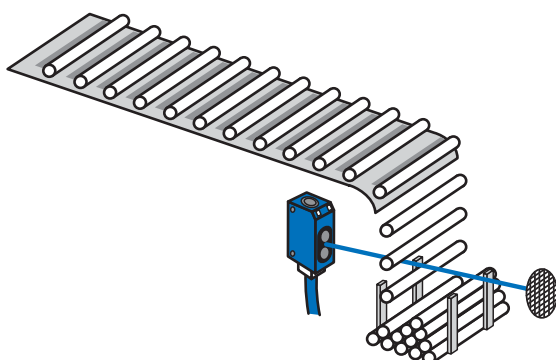
**To place order**

Product		Reference
• Polarised retroreflex miniature sensor (PNP) (laser emission)	- connector M8 output	B C0 929 L SP
	- length 2 m	CM 82
• Cable for connector M8	- 90° angle	CM 82 C
	- length 5 m	CM 85
	- 90° angle	CM 85 C
• Reflector (for laser emission)	- 50x10	1116
	- 50x50	1111
• Bracket		929
	- axial fixation	929-1
• Protection bracket	- low lateral fixation	929-2

**TYPE OF APPLICATIONS**

**Example 1**

Counting parts from a conveyor.



**Example 2**

Pharmaceutical flacons detection.